# Flow Grippers for Highly Structured Surfaces SCG-HSS



Suction rate from 270 l/min to 650 l/min



Flow Grippers for Highly Structured Surfaces SCG-HSS



System design Flow Grippers for Highly Structured Surfaces SCG-HSS



Flow grippers SCG-HSS for handling assembled printed circuit boards

### Suitability for industry specific applications

#### Application

- Compact flow gripper for handling dimensionally stable workpieces with highly structured surfaces such as assembled printed circuit boards
- Process safe and gentle handling with minimum surface pressure even for workpieces with openings and low degree of occupancy
- Protection against uncontrolled electrostatic discharge of sensitive components through ESD compliant design
- Teach-in of the respective surface contour without additional set-up times

#### Design

- Basic model made of non-anodized aluminum with integrated compressed air driven vacuum generation (1)
- Suitable for side mounting (2)
- Flexibly adjustable gripping surface through pins with pneumatic fixation (3)
- Exhaust duct for controlled conduction of the air sucked in (4)
- Compressed air connection for vacuum generation (suction) (5)
- Compressed air connections for extending and fixing the pins and connection for vacuum sensing (6)

#### **Product highlights**

- Very good sealing on strongly structured surfaces due to flexibly adjustable pin curtain
- High suction capacity with minimum air consumption for low operating costs
- Protection of sensitive workpieces by controlled discharge of electrostatic charges
- Compact, lightweight gripper is suitable for small components or for large components when combining several grippers
- Highest process reliability at high throughput due to handling true to position and layer

#### **Flow Grippers**

Code

## Flow Grippers for Highly Structured Surfaces SCG-HSS

SCHMALZ

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# Designation code Flow Grippers for Highly Structured Surfaces SCG-HSS SCG-HSS 1xE100 AR 25 1 2 3 4 1 Abbreviated designation 2 Performance class of ejector

coue	renormance class or ejector				
Code	Performance class of ejector				
2 – Performance class of ejector					

4 – Gripper stroke					
Code	Stroke in mm				
25	25				

Version

SCG-HSS SCG-HSS

1xE100	1xE100
5 – Suctio	on area
 Code	Diameter in mm
47	ø 47



3 – Design				
Code	Туре			
AR	Exhaust air duct axial			

The flow gripper SCG-HSS is delivered assembled. The product consists of:

Gripper type SCG-HSS with integrated vacuum generator

Available spare parts: pins

Available accessories: exhaust duct, mounting set, compressed air hoses, plug-in screw unions

#### Ordering data Flow Grippers for Highly Structured Surfaces SCG-HSS

Туре	Part no.
SCG-HSS 1xE100 AR 25 47	10.01.30.01058

#### ( Technical data Flow Grippers for Highly Structured Surfaces SCG-HSS

Туре	Additional function ejector	Performance class	Operating temperature	Weight [g]
SCG-HSS 1xE100 AR 25 47	Exhaust duct axial	E100	5 50 °C	520



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#### **(W)** Design data Flow Grippers for Highly Structured Surfaces SCG-HSS



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#### () Design data Flow Grippers for Highly Structured Surfaces SCG-HSS

Туре	B1 [mm]	B2 [mm]	D [mm]	d [mm]	D2 [mm]	D3 [mm]	D mk1 [mm]	Ds [mm]	G1	G2			H [mm]	H1 [mm]	H2 [mm]
SCG-HSS	73	72	73.0	4	50	19.5	46	47	G1/8"-F	G1/8"-F	M5-F	M5-F	105	143.5	75.5
1xE100 AR															
25 47															

#### Multimedia product presentation

Medium	Link
Product video	https://vimeo.com/691838469
	https://vimeo.com/516722657
	https://vimeo.com/415813528

(I) WWW.SCHMALZ.COM/SCG-HSS